

Work Order ID 68330

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Item ID:	D4165-9	Accept		Setup	Start	
Revision ID:						
Item Name:	Angle				Stop	
Start Date:	4/11/2011	Start Qty:	2.00			
Required Date:	4/12/2011	Req'd Qty:	2.00			
Reference:	SCRAP PER NCR 11-544					
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:	<i>MF</i>	Date:	11-04-11	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4165	A U/R								

155		0.00							
Small Fab	Memo	0.00							
Small Fab	PULL FROM STOCK D4165-9 B 68123								
	SCRAP PARTS PER NCR 11-544								

160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

(2X)

⇒ M-k 11/04/12

11/4/12
MF
11-04-12

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Location/Lot Activity

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Criteria : All Items All Locations Lot: 68123 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D4165-9 / Angle	Main Warehouse ST	68159	DESJ02		3.0000		3.0000		
					4/8/2011	-1.0000	68123	-1.0000		(\$19.80)
								-1.0000		(\$19.80)
Rework	D4165-9 / Angle	Main Warehouse ST	68330	FAUT01		2.0000		2.0000		
					4/11/2011	-2.0000	68123	-2.0000		(\$39.60)
								-2.0000		(\$39.60)
WIP Receipt	D4165-9 / Angle	Main Warehouse ST	68123	FAUT01		0.0000		0.0000		
					4/7/2011	3.0000	68123	3.0000		\$59.40
								3.0000		\$59.40